



## STANDARD EQUIPMENT

- » Rotary indexing table: 2 stations.
- » Control system: SIEMENS PLC with touch-screen.
- » Cycle times 2 stations single shot: 45–70 seconds.
- » Cycle times 2 stations double shot: 90–120 seconds.
- » Operating gas: Oxygen and methane (or hydrogen).
- » Safety arrangement: TÜV certified, ATEX, CE marking, gas monitoring system.

## DIMENSIONS

|        |          |
|--------|----------|
| Length | 3,800 mm |
| Width  | 2,500 mm |
| Height | 2,850 mm |
| Weight | 17,000kg |

## MAX. COMPONENT SIZE

|                      |                    |
|----------------------|--------------------|
| Cylindric components | Ø395 x H 580 mm    |
| Quadratic components | 275 x 275 x 580 mm |

## ELECTRIC POWER SUPPLY

|                   |                    |
|-------------------|--------------------|
| Power requirement | approx. 30 kVA     |
| Line voltage      | 400 V/N/PE ~ 50 Hz |

## DEBURRING CHAMBER

|                            |        |
|----------------------------|--------|
| Diameter                   | 400 mm |
| Height                     | 600 mm |
| Max. gas inflated pressure | 16 bar |

